### **Service Information**

#### **Mazda Motor Corporation**

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Category <b>G</b>	Repair Guidance		Ref. No. R078/17A	Page 1 of 4
Coverage  ☐ Distributor only ■ Please inform your dealers			Date Issued November 27, 2017	
Please convey this information to your ☐ Director ☐ General M ☐ Warranty Dept. ☐ Parts Dept. ☐ Training Dept. ☐ Field Rep		•	Date Revised January 19, 2018	
Applicable Model		Applicable Countries and/or Vehicle Specifications		
Mazda2 (DJ), CX-3 (DK) and MX-5 (ND) with i-ELOOP		Europe		

**REVISED** 

Revision Note: "Parts Information" and "Warranty Information" have been changed.

# Subject: i-ELOOP and Charging System Warning Light illumination, i-STOP Warning Light (Amber) flashing and DTC P1794:00 stored

#### **DESCRIPTION**

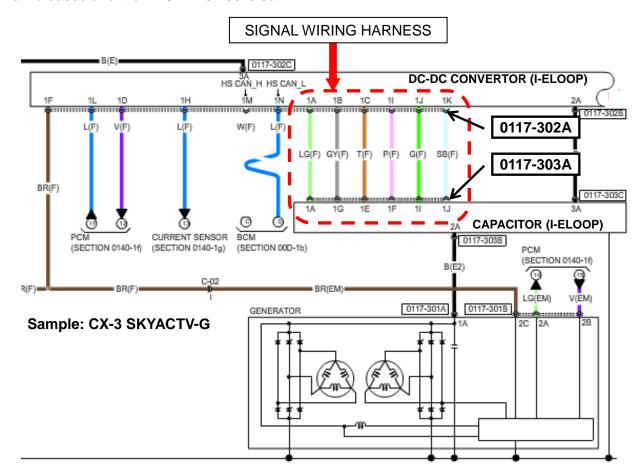
Some vehicles may exhibit the i-ELOOP and Charging System warning light illumination, i-STOP warning light flashing and DTC P1794:00 stored.

- P1794:00: Capacitor (i-ELOOP) malfunction

NOTE: DTC P1794:16 is not subject for this Service Information.

#### **CAUSE**

An oxide film may be formed on terminals in the connectors (0117-302A and 303A) for the signal wiring harness between the DC-DC convertor and the capacitor. Due to this, terminal resistance is increased and the DTC P1794:00 is set.



#### MASS PRODUCTION CHANGE

The software of DC-DC convertor has been/will be changed to increase the electrical current for signal wiring, preventing occurrence of oxide film.

#### SUBJECT VIN & PRODUCTION DATE RANGE

#### Mazda2 (DJ)

#### **Mexico Built**

	Spec.	VIN Range		Production Date Range		
	Europe (L.H.D. Spec.)	3MD DJ**** **	100001 - TBD	Oct. 21, 2014 - Jan. 12, 2018		
CX	CX-3 (DK)					
Japan Built						
	Europe (L.H.D. Spec.)	JMZ DK**** **	100001 - 342939	Feb. 10, 2015 - Oct. 4, 2017		
	Europe (UK Spec.)	JMZ DK**** **	100001 - 152439	Feb. 10, 2015 - Feb. 29, 2016		
Thailand Built						
	Europe (UK Spec.)	MMZ DK**** **	109070 - TBD	Mar. 14, 2016 - Nov. 2, 2017		
MX-5 (ND)						
	Europe (L.H.D. Spec.)	JMZ ND**** **	100001 - 139399	May 14, 2015 - Oct. 4, 2017		

#### REPAIR PROCEDURE

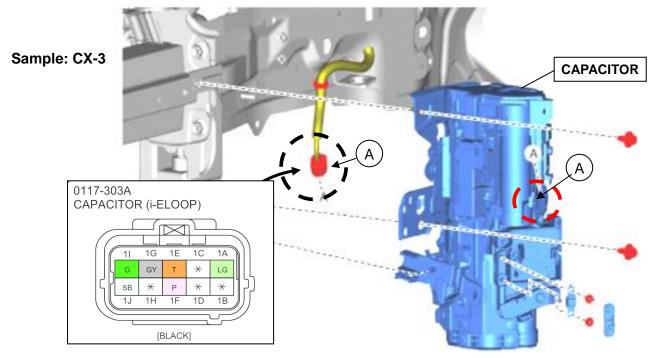
When you receive a customer complaint on this concern, use the following repair procedure.

#### **Verify Problem**

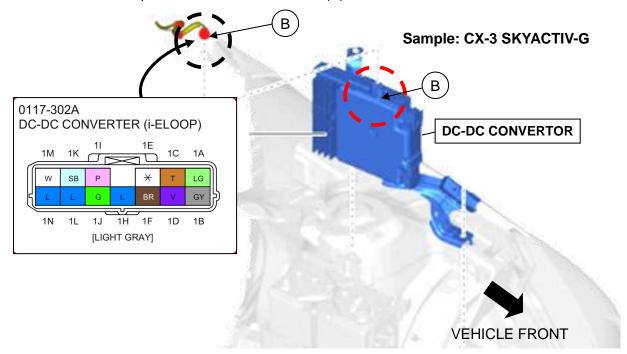
1. Using the M-MDS, perform Self-Test and verify that the DTC 1794:00 is stored.

#### Remove oxide film from terminals and spray electrical contact cleaner

- 2. Switch the ignition off.
- 3. Disconnect the service plug. (See <u>SERVICE PLUG DISCONNECTION/CONNECTION [i-ELOOP]</u>.)
- 4. Remove the air cleaner, air hose, and the fresh air duct component. (See <a href="INTAKE-AIR">INTAKE-AIR</a> SYSTEM REMOVAL/INSTALLATION.)
- 5. Disconnect and connect the connector (A) to the capacitor for five times to remove oxide film from terminals.

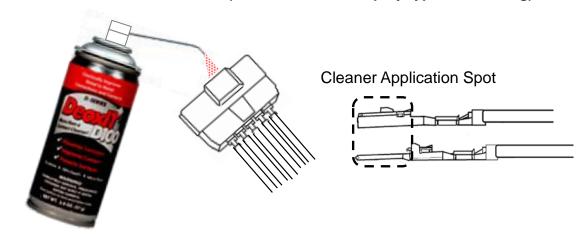


Perform the same procedure for the connector (B) to the DC-DC convertor



6. With the connectors being disconnected spray both male and female terminals of the connector A and B with the electrical contact cleaner designated below.

DeoxIT Model number: D100S (Undiluted solution spray-type, volume 57g)



**NOTE:** Spraying the cleaner removes oxide film from terminals as well as suppresses occurrence of oxide film.

**NOTE:** <u>Never use a cleaner other than the designated one.</u> If the designated cleaner cannot be obtained by all means, please contact your NSC/ID.

- 7. Reconnect the connectors.
- 8. Install the air cleaner, air hose, and the fresh air duct component. (See INTAKE-AIR SYSTEM REMOVAL/INSTALLATION.)
- 9. Connect the service plug. (See SERVICE PLUG DISCONNECTION/CONNECTION [i-ELOOP].)

## Verify repair by checking if DTC P1794:00 is set when duplicating P1794:00 detection conditions

- 10. Perform the battery condition initial setting (i-stop setting) to complete the i-stop initial setting. (See BATTERY CONDITION INITIALIZATION SETTING (i-stop SETTING).)
- 11. Start the engine.
- 12. Turn off all the electrical loads such as Heater, Headlight etc.
- 13. Depress the accelerator pedal to increase the engine speed to 3,000 rpm.
- 14. Release the accelerator pedal to idle the engine.
- 15. Stop the engine.
- 16. Switch the ignition on and wait for 1 min.
- 17. Switch the ignition off and wait for 20 min.
- 18. Start the engine.(no electrical load)
- 19. Using the M-MDS data monitor function, verify that "Power Output (Normal)" is displayed for the DC-DC converter (i-ELOOP) voltage reduction circuit operation status (PID: CONV\_STAT). (See PID/DATA MONITOR INSPECTION [i-ELOOP].)

**NOTE:** If "Power Output" is "Normal", it indicates that the high resistance due to oxide film has been corrected.

20. Check (PID: CAP\_SIS\_17). If "ON" is displayed as follows, the DTC P1794:00 has not been fixed yet

(CAP\_SYS\_17=ON: Short circuit to ground in capacitor (i-ELOOP))

In this case, causes other than this Service Information are possible. Use the diagnosis procedure in the workshop manual.

#### PART INFORMATION

Part Number	Description	Qty
D100-S2-000A	DeoxIT D100	1

#### WARRANTY INFORMATION

#### REPAIR CASE - Remove Oxide Film from terminals and Spray Electrical Contact Cleaner

Assembly group	G – Engine Electrical System		
Subassembly group	05 - BATTERY		
Symptom Code	6X (Warning Light ON/Flashing)		
Damage Code	9W (Internal Failure)		
Causal Part No.	DA7A-67-Y6YE		
Quantity	0		
Operation No. and Labor Hours	XXN9HXRX / 0.6 Hrs. (Mazda2) / 0.6 Hrs. (CX-3) / 0.7 Hrs. (MX-5)  Operation includes: Connectors to DC-DC Convertor & Capacitor, Remove oxide film from terminals and spray electrical contact cleaner		
Period Covered	Normal Warranty Period		
Prior approval necessary	NO		

**NOTE:** Claim the contact cleaner DeoxIT D100 (D100-S2-000A, Q'ty=1) only when it has been newly purchased for this time repair.

Kimiaki Inooka Manager, Technical Information Group Technical Service Department Mazda Motor Corporation 1G60235002 (MC Internal Use)